

PRODUCT: Rage® OPTEX™

PART NUMBER:

100135
100137

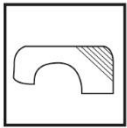
Gallon
3- Gallon Pail

4 units/case
1 each

DESCRIPTION:

Rage® OPTEX™ is the world's best sanding body filler. Its unparalleled sanding qualities are a result of the patented EcoResin™. **Rage® OPTEX™** uses a new patent pending color change technology that optically transitions from pink to a light gray-green. Its non-sag formula has excellent filling properties, while eliminating the need for finishing putty. **Rage® OPTEX™** is part of the Metalworks® system.

APPROVED SUBSTRATES:



- Steel
- Stainless Steel
- SMC
- Fiberglass
- Galvanized Steel
- Aluminum
- Sanded OEM Paint
- Silicon Bronze Welds

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:

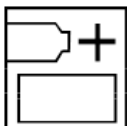


- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80-180 grit to remove the paint and featheredge with 180.

NOTE:

Smaller repairs on OEM Paint can be prepared with 180 grit

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.
- The repair will gradually change colors from pink to a light gray-green, indicating the repair is dry and ready to sand.



FINISH:



- Sand body filler with 80-180 grit sandpaper.
- If necessary, re-apply to fill any pinholes or low spots, allow filler to dry and then sand with 180 grit sandpaper.
- Finish sand with 180 grit.
* Allow minimum of 20 minutes sanding time over silicon bronze welds.

NOTE:

For optimum performance apply 440 Express before applying primer surfacer.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Pink paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	16-20 min.
▪ Max Recommended Thickness (sanded)	1/4 inch (6mm)

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ -72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!